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Shaft Alignment Handbook by John Piotrowski. The book is Reference material on rotating machinery basics, pump overhaul, mechanical seals, basic vibration, and shaft alignment. The primary reasons why machinery is misaligned is lack of proper training, improper tools to do the job, and that people are not given enough time to do it right.

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“The rule of thumb is provide at least 80% contact between each machined foot and its point of contact on a baseplate, frame, or soleplate” (The Shaft Alignment Handbook, 3rd Edition, p.300). I have always tried for a minimum of 50% contact, while making sure the shim is equal around the periphery of the bolt.

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